



Welding Certificate

2273 – CPR – 0135

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0135.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Manufacturer	The Angle Ring Company Ltd
Facilities of the Manufacturer	Bloomfield Road, Tipton, West Midlands, DY4 9EH
Standard	BS EN 1090-2:2018+A1:2024
Execution Class	up to EXC 4 according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	111 – manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 131 – MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	BS EN 10025-2: up to and including S355K2G4 BS EN 10025-3: up to and including S460NL BS EN 10025-4: up to and including S355ML BS EN 10025-5: up to and including S355J2W BS EN 10025-6: up to including S690QL BS EN 10210 and BS EN 10219: up to and including S460NLH BS EN 10088-1: Duplex (1.4462), Super Duplex (1.4501), Type 304/304L (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541) AP 15L: up to and including X80 ASTM B168: Inconel UNS N06600, ASTM B575: Hastelloy UNS N06022
Responsible Welding Coordinator	Jeff Garner – IWE (up to and including EXC 4)
Alternate	Mark Phillips – Professional Interview (up to and including EXC 2) Richard Homer – SCCS Approved Course (up to and including EXC 2) Steve Wright – Professional Interview (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	September 2013
Date of this issue	26 April 2026
Date of expiry	03 May 2029
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Specialist Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Specialist Construction Certification Scheme Ltd.

Chairman: Dr S Pike



To confirm the validity of this certificate please click on the link at **www.steelcertification.co.uk**