



NSAI

1 Swift Square, Northwood, Santry, Dublin 9, Ireland

Welding Certificate

0050 - CPR - 1101

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-1101. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

Manufacturer	The Angle Ring Co Limited	
Address	Bloomfield Road, Tipton, West Midlands, United Kingdom, DY4 9EH.	
Standard	EN 1090-1:2009+A1:2011	
Execution Class	EXC 4	
Welding Process(es)	111 – MMA, 121 – SAW, 131 – MIG, 135 – MAG, 136 – MAG 138 – MAG, 141 – TIG	
Base Material(s)	EN 10025-2 - Up to S355K2G4 EN 10025-3 - up to S460NLH EN 10025-4 - up to S355ML EN 10025-5 - up to S355J2W EN 10025-6 - up to S690QL EN 10210 and EN 10219 – up to S460NLH EN 10088-1 – Duplex (1.4462), Super Duplex (1.4501), Type 304/304L (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541) AP I5L – up to X80 ASTM B168 - Inconel UNS N06600 ASTM B575 - Hastelloy UNS N06022	
Welding Coordinator(s)	Execution Class, Name and Surname:	Technical knowledge to ISO 14731:
	Up to and including EXC 4 J. Garner	Comprehensive Level
		Basic Level

	Up to and including EXC 2 M. Phillips R. Homer S. Wright	
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This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 01/01/2000 and remains valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

File Number: 1.144.208
Approval Date: 30 March 2021
Last Amended Date: 26 March 2026
Expiry Date: 29 March 2027

Signed:



Mr. Kevin D. Mullaney
Director of Certification, NSAI

