

Spiral Bending Data Sheet



Please use this sheet to help specify Spiral Bends
This sheet can be printed & faxed to us on:

FAX 0121 522 4555

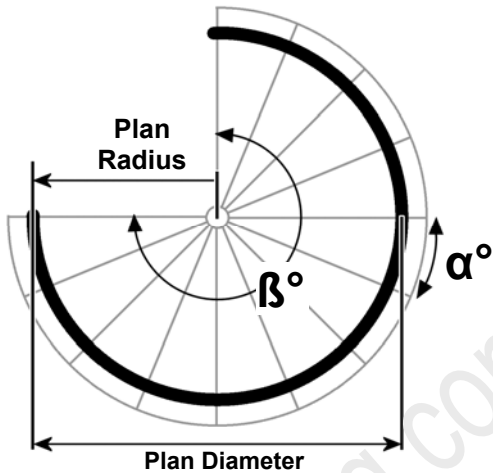
metal bending is our world

Company:	
Name:	Email:
Tel:	Fax:

Notes

Section Size & Material Grade	Spiral Type	Rolling Direction	Type
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Plan Rolling Dimension =	Radius / Diameter
Measured to:	Inside / Outside / Centre Line



Degrees per tread (α°)	<input type="text"/>
Rise per Tread (h)	<input type="text"/>
Number of Treads per Item	<input type="text"/>
Number of Items Required	<input type="text"/>

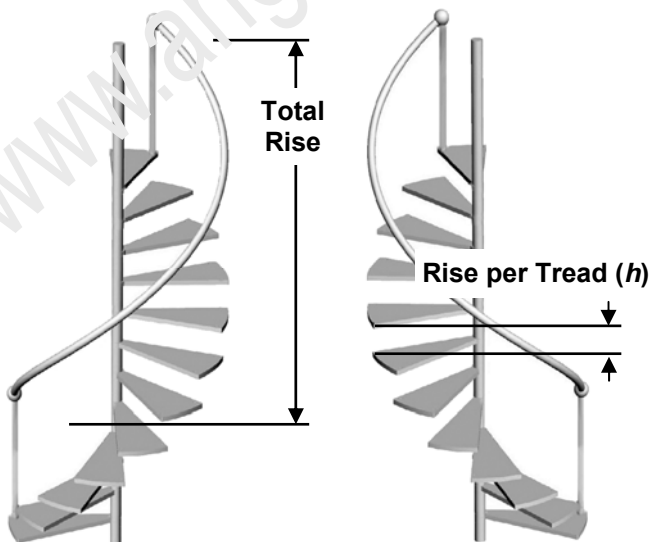
- | | | |
|-----------------------|--|---|
| Box as a band | | A |
| Box on Edge | | B |
| Flat as a band | | C |
| Flat on Edge | | D |
| HRSE on Edge | | E |
| Square Bar | | F |
| Square Bar as Diamond | | G |
| Tube / Solid Bar | | H |
| Channel Toes Out | | I |
| Channel Toes In | | J |
| Beam Y-Y Axis | | K |
| Angle Toe Out | | L |
| Angle Toe In | | M |

Direction of Bend

(see below)

Anti-Clockwise Rising

Clockwise Rising



If the information above is not available a budget cost can be supplied with the information below

Total Degrees of Stair (β°)	<input type="text"/>
Total Rise (H)	<input type="text"/>