

**Steel Construction Certification Scheme Limited**

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# Welding Certificate

## 2273 – CPR – 0081 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0081.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer****The Angle Ring Company Ltd****Facilities of the Manufacturer****Bloomfield Road, Tipton, West Midlands, DY4 9EH****Standard****BS EN 1090-2:2018****Execution Class**

up to EXC 4 according to BS EN 1090-2:2018

**Welding Process(es)**

111 – Manual metal arc welding  
121 – Submerged arc welding with solid wire electrode (partly mechanized)  
131 – MIG welding with solid wire electrode  
135 – MAG welding with solid wire electrode  
136 – MAG welding with flux cored electrode  
138 – MAG welding with metal cored electrode  
141 – TIG welding with solid filler material (wire/rod)

**Base Material(s)**

BS EN 10025-2: up to and including S355K2G4  
BS EN 10025-3: up to and including S460NL  
BS EN 10025-4: up to and including S355ML  
BS EN 10025-5: up to and including S355J2W  
BS EN 10025-6: up to including S690QL  
BS EN 10210 and BS EN 10219: up to and including S460NLH  
BS EN 10088-1: Duplex (1.4462), Super Duplex (1.4501), Type 304/304L (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541)  
AP I5L: up to and including X80  
ASTM B168: Inconel UNS N06600, ASTM B575: Hastelloy UNS N06022

**Responsible Welding Coordinator** Jeff Garner – IWE (up to and including EXC 4)**Alternate**

Mark Phillips – competency assessed by professional interview (up to & including EXC 2)  
Steven Kendrick – competency assessed by professional interview (up to & including EXC 2)

**Attestation**

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

**Date of first issue****December 2013****Date of this issue****22 May 2020****Date of expiry****21 May 2023****Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
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