

# Welding Quality Management System Schedule

## The Angle Ring Company Ltd

Bloomfield Road, Tipton, West Midlands, DY4 9EH

<b>Product Standards</b>	BS EN 1090-2:2018, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993, and client specifications as applicable.
<b>Welding and Inspection Standards</b>	ISO 15614-1:2017 + A1:2019, ISO 5817:2014, BS EN ISO 9606- 1:2017, ISO 9606-4:1999, EN1090-2:2018 and application standards as applicable.
<b>Welding Process(es)</b>	111 – Manual metal arc welding 121 – Submerged arc welding with solid wire electrode (partly mechanized) 131 – MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 141 – TIG welding with solid filler material (wire/rod)
<b>Base Material(s)</b>	BS EN10025-2: up to and including S355K2G4 BS EN10025-3: up to and including S460NL BS EN10025-4: up to and including S355ML BS EN10025-5: up to and including S355J2W BS EN10025-6: up to including S690QL BS EN10210 and BSEN10219 up to and including S460NLH BS EN 10088-1: Duplex (1.4462), Super Duplex (1.4501), Type 304/304L (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541) AP I5L: up to and including X80 ASTM B168: Inconel UNS N06600, ASTM B575: Hastelloy UNS N06022
<b>Responsible Welding Coordinator</b>	Jeff Garner – IWE (up to and including EXC 4)
<b>Alternate</b>	Mark Phillips – competency assessed by professional interview (up to & including EXC 2) Steven Kendrick – competency assessed by professional interview (up to & including EXC 2)

<b>Certificate number</b>	<b>W135</b>
<b>Initial registration:</b>	<b>21 May 2020</b>
<b>Latest issue:</b>	<b>21 May 2020</b>
<b>Expiry date:</b>	<b>20 May 2023</b>

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**Director of Certification:**  
SL Blackman  
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