

# Spiral Bending Data Sheet

Please use this sheet to help specify Spiral Bends

FAX 0121 522 4555 or save and email to:

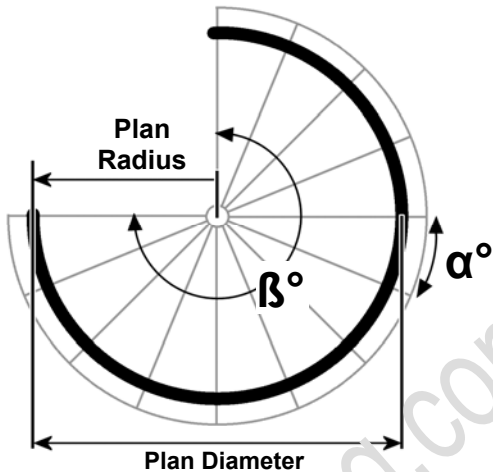
[sales@anglerring.com](mailto:sales@anglerring.com)

NOTE:- Certain versions of Adobe Acrobat will not allow you to save this document. In this instance please print & fax or scan & email

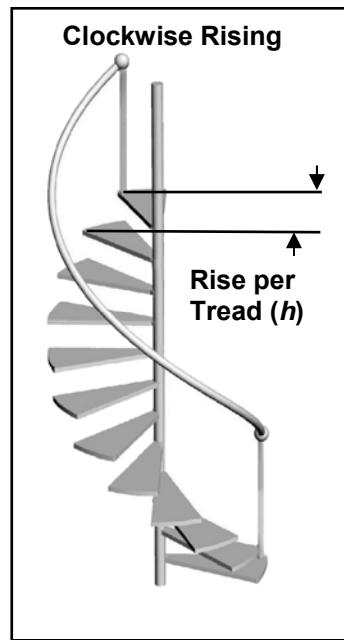
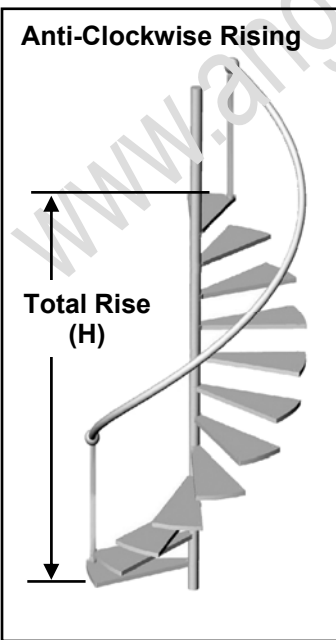
<b>Company:</b>	
<b>Name:</b>	<b>Email:</b>
<b>Tel:</b>	<b>Fax:</b>

**Notes**

<b>Section Size &amp; Material Grade</b>	<b>Spiral Type</b>	<b>Rolling Direction</b>	<b>Type</b>
<b>Plan Rolling Dimension (mm)</b>	<b>Radius</b>	<b>Diameter</b>	
<b>Measured to:</b>			



**Direction of Bend**  
 (see below)



**Degrees per tread ( $\alpha^\circ$ )**

**Rise per Tread (h)**














**Number of Treads per Item**

**Number of Items Required**

*If the information above is not available a budget cost can be supplied with the information below*

**Total Degrees of Stair ( $\beta^\circ$ )**

**Total Rise (H)**

- |                       |   |   |
|-----------------------|---|---|
| Box as a band         |    | A |
| Box on Edge           |    | B |
| Flat as a band        |   | C |
| Flat on Edge          |  | D |
| HRSE on Edge          |  | E |
| Square Bar            |  | F |
| Square Bar as Diamond |  | G |
| Tube / Solid Bar      |  | H |
| Channel Toes Out      |  | I |
| Channel Toes In       |  | J |
| Beam Y-Y Axis         |  | K |
| Angle Toe Out         |  | L |
| Angle Toe In          |  | M |